



APPROVAL		MATERIAL			GENERAL TOLERANCES UNLESS OTHERWISE STATED ON THE DRAWING ARE IN ACCORDANCE WITH BS8888 DESIGN TOLERANCE STANDARDS			PROJECT		DATE		SCALE		SHEET		SIZE	
MODELLED	Carl Jones	Aluminum 6061						3S Printer		11/05/2013				1 OF 1		A2	
DRAWN	Carl Jones	FINISH		MASS		INTERNAL BEND RADII = 2t LINEAR DIMENSIONS:			TITLE  Week 1 Block								
APPROVED				N/A													
		THIS DRAWING IS THE PROPERTY OF CARL JONES. COPYRIGHT IS STRICTLY RESERVED. IT MAY NOT BE REPRODUCED OR COPIED IN WHOLE OR IN PART NOR ANY OF ITS CONTENTS BE REVEALED TO ANY THIRD PARTY WITHOUT PRIOR AUTHORITY. IT IS RETURNABLE ON DEMAND. © 2011				0.5 < X ≤ 6		±0.1	400 < X ≤ 1000		±0.8						
						6 < X ≤ 30		±0.2	1000 < X ≤ 2000		±1.2						
						30 < X ≤ 120		±0.3	2000 < X ≤ 4000		±2.0						
						120 < X ≤ 400		±0.5	4000 < X		±4.0						
						ISSUE		DRAWING NUMBER		001  Z stage Bed MK2							